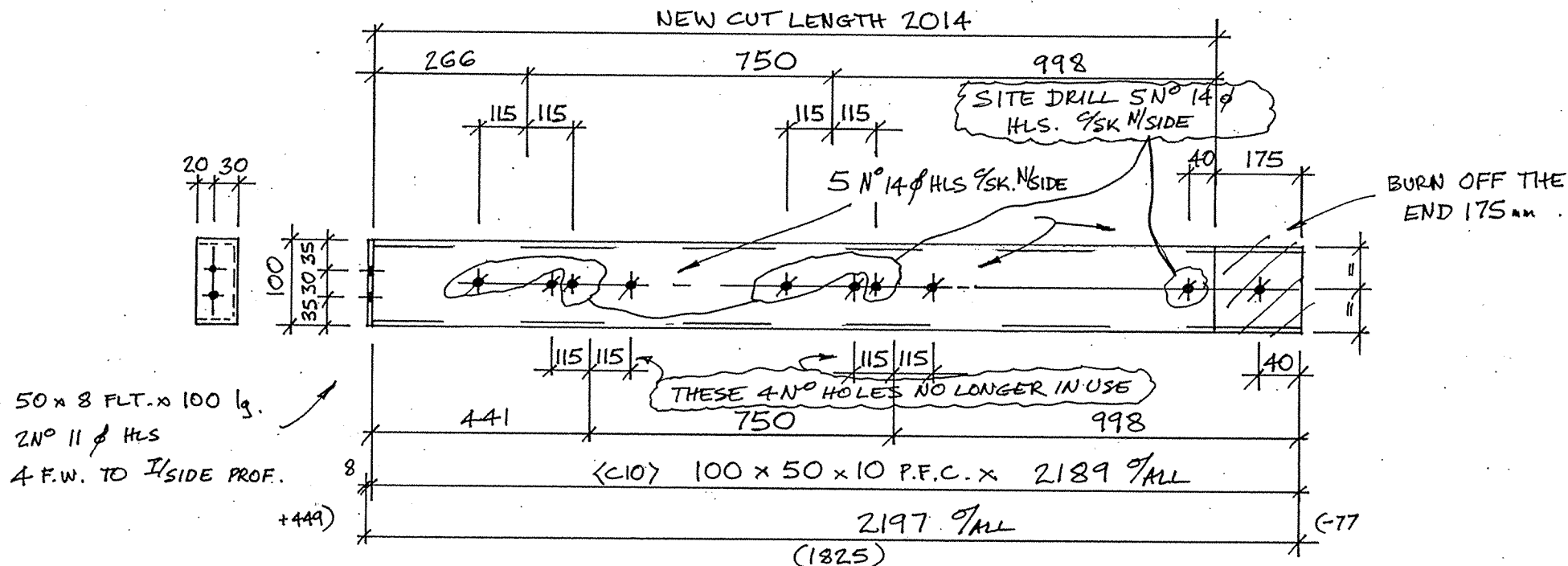


ALL SHS,RHS & CHS SECTIONS ARE GRADE
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE
MUST BE DONE USING LOW HYDROGEN WELDING RODS
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



ONE N° REQ'D. THUS.

MKD 65/1

THIS WORK CARRIED
OUT IN WORKS

LEONARD COOPER LIMITED



STRUCTURAL ENGINEERS
REGISTERED OFFICE
BALM ROAD, HUNSLET
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED NO.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk

REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 7

SHOP BOLTS
FINISH 4.6 8.8

NO	TYPE	DIAL	TH	F	E

SHOP NOTES: (U.N.O.)
ALL WELDS 6mm CONT. FILLET WELDS
ALL STEEL TO BS EN 10025 GRADE S275JR
PAINT SHOT BLAST TO SA 2.1/2. 1 CONT
C400 V3 TO 80 MIC D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLUMN WHERE INDICATED THUS: MARK

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
M5-23)

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT, BLDG 20

TITLE SOFFIT P.F.C.

RELEASED FOR
FABRICATION/ERECTION
SCALE: SIGNED:
DATE:

DRAWN BY: JHB
CHK'D BY: JSM
DRG No: 07/18/SW23